

AmulFed Dairy

A UNIT OF GUJARAT CO-OPERATIVE MILK MARKETING FEDERATION LIMITED

(PREVIOUSLY KNOWN AS MOTHER DAIRY, GANDHINAGAR)



**Gujarat Cooperative Milk Marketing Federation Ltd, Anand
AmulFed Dairy (Previously known as Mother Dairy)**

Plot No. 35, Nr. Indira Bridge,
Ahmedabad-Gandhinagar Highway
Village: Bhat, Dist: Gandhinagar
Gujarat, India-382428

Inquiry for Unloading, shifting, positioning and erection of the Machineries at Packaging
Film Plant, Sector 25, Gandhinagar

AFD: PUR: ENQ: 2024: 780



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We invite best competitive rates for Unloading, shifting, positioning and erection of the Machineries at Packaging Film Plant, Sector 25, Gandhinagar as per the attached Annexure-A,B

Inquiry Reference	AFD: PUR: ENQ: 2024:780
Inquiry Start	28.10.2024
Last date for Vendor Registration on Purchase portal	09.11.2024 (11:00 hrs)
Last date of commercial bid Submission	09.11.2024 (18:00 hrs)

1. Procedure to participate in above inquiry:

- 1) All the interested bidders have to participate in the tender through our purchase portal by registering your firm as a new vendor (if your firm already have registration in our Purchase Portal, than you have to login to your account and request AFD to send RFQ).
- 2) Interested bidders have to register your firm in our Purchase portal.
 - a. Website for our portal is as >>>: <http://afdpurchase.amul.in/>
- 3) Offer through mail/hardcopy are not accepted and stand for rejection, your competitive bids should be submitted through our online portal only.
- 4) Submitted commercial bid were open on mentioned due date and time in online /presence of bidder's representative.

2. Submission & Opening of Bids

- Necessary supporting / similar work done documents should be uploaded by vendor in portal.
- All the bidders shall submit the bids through online platform
- Deviation sheet needs to be submitted separately and with justification of offered item/feature.

3. Rights Reserved by AFD

- AmulFed Dairy, Gandhinagar at all its sole discretion and without assigning any reason thereof, reserves the right to accept and/or reject the whole or part of any or all the bids received.

4. Validity

- The offer should must be valid for 45 days from the last date of bid submission.

5. Site Address:

Gujarat Co-operative Milk Marketing Federation Limited , Packaging Film Plant, AmulFed dairy (A unit of GCOMMFL), Sector-25, GIDC, K Road, Gandhinagar, GUJARAT- 382044, INDIA

6. Commercial offer through e-mail are not accepted and stand for rejection. Your competitive bid should be submitted in purchase portal only.
7. The price should be quoted on F.O.R basis inclusive of packing and forwarding, freight etc. However if it is separate, it should be clearly mentioned in the quotation. Taxes

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/GST will be extra at actual and should be mentioned clearly.

8. Bidder are abide by & bound to follow all the terms, conditions mentioned here in this Enquiry.
9. All pages of enquiry including rate form must be signed & sealed by bidder which are considered as your acceptance for all rates, terms & conditions mentioned in enquiry.
10. Management reserves the rights to accept or reject the any / all offers submitted by bidders, without assigning any reasons. Management decision in these regards would be considered as final and no complaints will be entertained. No telephonic/personal follow-up from your side will be entertained. Canvassing in any form may lead to disqualification.
11. Offer which are incomplete or not meeting the conditions / work experience are liable for rejections.
12. It is not binding on us to accept lowest offer.
13. The final supplier will be the combined decision of our technical team and management and no reason of final selection will be conveyed to any bidder.
14. Realistic earliest delivery period should be indicated.
15. We are ISO 9001:2015, ISO 14001:2015, ISO 22000:2018 and ISO 45001:2018 (Safety) certified unit. We follow eco-friendly processes in our factory and expect the same to be followed in your company.

Contact person- Bhargav Kanabar

Contact no: - 9376149034

Email Id: bhargav.kanabar@amul.coop / bharat.naik@amul.coop

Thanking you.

Encl : Annexure: A (Scope of work) & Annexure B (Rate Format)

Annexure A

**SCOPE OF WORK FOR UNLOADING, LOADING &
 INSTALLATION/ERECTION OF BLOWN FILM PLANTS & CENTRAL
 INMPRESSION FLEXO PRINTING (CI) MACHINE**

Sr. No	NAME OF PLANT	MAKE	QUANTITY
01	3 LAYER BLOWN FILM PLANT WITH ALL ACCESSORIES.	REIFENHAUSER, GENMANY	03
02	7 LAYER BLOWN FILM PLANT WITH ALL ACCESSORIES.	REIFENHAUSER, GENMANY	01
03	650 METER/MINUTE CENTRAL INMPRESSION FLEXO PRINTING MACHINE	UTECO, ITALY	03

Scope:

1. Unloading of containers / Box from Low bed trailer/High bed trailer to ground.
2. Removing of pallets of plant/machinery from container.
3. Shifting to safe place/erection location as per requirements of erection plan.
4. Erection of plant and machines as per requirement/guideline of erection engineer. Vendor has to depute experience and skilled manpower only for erection of machine parts and it's all accessories like cable tray, cables. Works like tightening of bolts as per required torque, cutting and fixing of cable trays.
5. Supply and make available all tools, Spanners and loading equipment like hydra / crane / mobile crane / Forklift as per parts weight and height of machines. For Site condition and loading vehicle entry/movement/exit – supplier has to visit project site.
6. Supply of manpower as per requirement of erection engineer and till commissioning of plant and machines.
7. Estimated erection time of each plant and machines is @ 30 days.

Estimated period of erection of plant and machines as below.

Sr. No	NAME OF PLANT	Tentative period of work at site / installation *
01	3 LAYER BFP (1050 kg/hr)	End of November to February 2025
02	7 LAYER BFP (450 kg/hr)	March – May 2025
03	CI Printing Machine (650 Meter / minute) 8 Colour, Working Width 1350 mm.	1st machine shall come in January 2025 or in March. Rest machine in May -June 2025

(*any variation in above tentative will be informed in 10 days advance)

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Special Conditions:

- Preference will be given to Vendor who have successfully executed unloading, installation & erection of minimum 2 numbers Blown film plant of capacity minimum 500 kg/Hour having height of plant 15 meter and 01 no Central Impression Flexo printing plant (CI plant) of capacity of 500 meter /minute or such crucial machinery installation in Packaging industry.
- PO copy of the concern organization is required for reference purpose. Data will not be used or disclosed anywhere and it will be just for verification purpose.
- Vendor must have experience of handling and managing 10 to 15 loading /unloading skilled manpower with installation of such type of work.
- All Hydra crane, mobile crane should be in good condition, healthy tyre condition, Valid Form 10, Valid driving license, all safety features should be working propoersly, Reverse Horn etc.
- Damage to goods or property, Delay in work due to any reason will be penalized.
- All material handling equipment like Hydra crane, should be of manufactured model 2018 or higher.

During unloading/installation of plant & machinery following shall require/follow

- (1) Valid form No. 10 for Hydra crane, mobile carne
- (2) Valid Driver's License
- (3) Follow General Safety rule.
- (4) Good condition of all lifting accessories like Belts / Chains/ Wire rope/Jacks etc.

General Safety rule to be follow

- 1) Do not carry any kind of flammable material like matchbox, lighter, stove, sigri etc.
- 2) Cigarette and eatable Pan masala if anybody found a penalty of Rs. 5000/- and entry restricted for the same person.
- 3) Do not enter in any running plant without permission.
- 4) Do not do any unsafe act.
- 5) Do not use mobile phone at restricted area and existing production unit.
- 6) Do not enter without helmet and safety shoes at project site.
- 7) Violation of safety norms will attract heavy penalty.
- 8) Vendor shall be responsible for Fulfill of HR Formalities like PF, ESI of Workers.
- 9) All workers should be wear all PPE like Safety Shoes, Helmet Etc... and follow the safety
- 10) instruction of PFP. Use of PPE must during unloading /loading of machinery.
- 11) All tools & tackles are in Contractor's scope.
- 12) Accommodation, Transportation, Lodging & Boarding of Workers are in Contractor's scope.

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Following Tools & Tackles must carry during whole Unloading / loading and installation work.

1. Hydraulic lifter



2. Chain hoist 3,0 to 5 ton



3. Angle Grinder Ø 180 mm or 230 mm

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4. Hand Angle Grinder Ø 115 mm



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5. Hand Drill for drills \varnothing less than 10 mm



6. Different slings and belts for lifting of machinery (4m, 2m, 1m length/ weight 1-10 tons)



7. Different shackles (1,5 - 3 tons)

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8. Different ring bolts



9. Mobil crane (lifting capacity 10 – 80/100 tons, Hydra crane of required capacity depends on Configuration and Steel Tower) \- compact car for movement inside production building



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10. Kramp jack 10 tons or required capacity



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Annexure-B Bill of Quantity

Sr. No.	Machinery	Qty (Nos.)	Unit Rate	Total (in Rs.)
1	Charges for Unloading, Assembly and erection of three layer blown film machine of make "Refeinhauser" of size 2800 mm with the help of crane and manpower under guidance of service engineer's which include erection of steel structure – Tower erection, Bubble cage, Haul off, Collapsing frame, Web Aligner, Corona Treater, Secondary Nip, Winders, Die – Extruders, Idler Rollers, IBC system, Chillers and other in machine parts etc. Weight of the plant-Approx. 330 MT/3 plant No. of working days = Approx. 90 / 3 plant	3		
2	Charges for Unloading, Assembly and erection of seven layer blown film machine of make "Refeinhauser" of size 2200 mm with the help of crane and manpower under guidance of service engineer's which include erection of steel structure – Tower erection, Bubble cage, Haul off, Collapsing frame, Web Aligner, Corona Treater, Secondary Nip, Winders, Die – Extruders, Idler Rollers, IBC system, Chillers and other in machine parts etc. Weight of the plant-Approx. 120 MT/ plant No. of working days = Approx. 30 / plant	1		
3	Charges for Unloading, Assembly and Erection of "UTEKO" make eight colour central impression flexographic printing machine with the help of crane and manpower under guidance of service engineer's. <ul style="list-style-type: none">• 8 Colour, Working Width 1350 mm.• CI drum of approx. 32 MT to be handled with special equipment's. Weight of the plant-Approx. 270 MT / 3 machine No. of working days = Approx. 90 / 3 machine	3		
	Total			
	GST			
	Total			

All the charges for lodging, boarding, transportation for the technicians should be included in above cost. Vendor should visit the site before submitting final quotation

Payment Terms :

- 1) There are total 7 plant / machine to commission. Payment against commissioning of each plant / machine. Within 30 days of bill submission.

I have understood the terms and conditions properly contain in Enquiry & Annexure A.

Bidder's Sign

Company Seal & Name

Date: